



Application Alley

Automotive - Fluid Level

Brake Float Level Sensor

Introduction

When applying one's foot to the brake pedal, it is taken for granted that the braking mechanism will begin to slow or stop the vehicle. A hermetically sealed reed switch plays a key reliability role by monitoring that the brake fluid level is maintained at its proper level. Low brake fluid level could mean the loss of the vehicle braking system.

Features

- All inclusive brake fluid sensor complete with switching element (Reed Switch), Float, and magnet
- Hermetically sealed
- Dynamically tested contacts
- Reliable switching
- Accurate control of the open and closure points
- Wide hysteresis preventing on/off cycling
- Ability to operate at very hot and cold temperatures in an under the hood environment
- Low cost
- Housing vapor sealed
- Different headers available for different vehicles
- Millions of reliable switching operations
- Accurate control of the open and closure points



Figure 1. Complete Brake Float Level Sensor

Applications

- Sensing the fluid level in brake fluid reservoirs
- Sensing fluid level in gasoline, oil and other liquid reservoirs
- Coolant overflow fluid system sensing

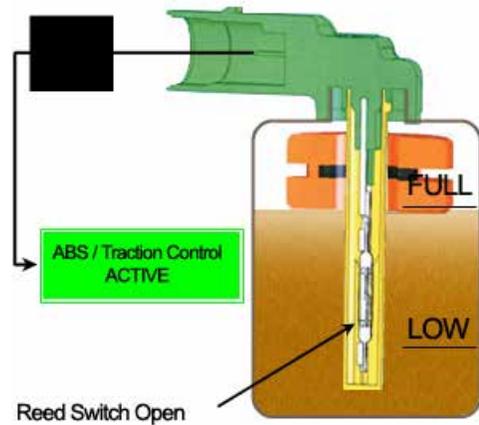


Figure 2. Brake Fluid above low level- Reed Switch not activated

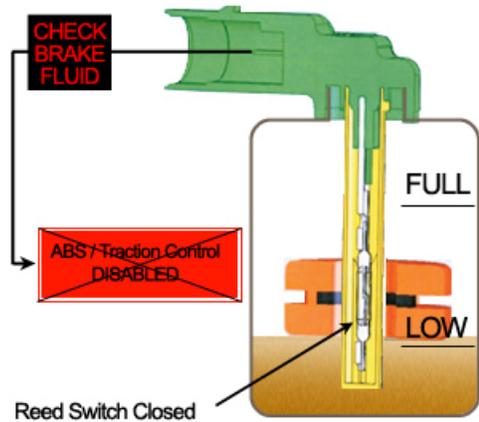


Figure 3. Brake Fluid Low Position- Reed Switch closed activating lamp indicator light

Standex's Reliable Reed Approach To Brake Fluid Level Sensing Systems

Designing a sensing system for under the hood of a vehicle presents difficult requirements. The sensor must operate at extreme temperatures that are as low as -40°C and as high as 125°C. This dirty environment is typically visited by oil, gasoline, brake fluid, salt water and a host of solid particulates. Standex's approach has been to use only the most reliable technology to insure quality operation and long reliability in the field for the life of the vehicle.

Specifications (@ 20°C) LSS Series			
	Min	Max	Units
Operate Specifications			
Must close distance	Ref	Ref	mm
Must open distance	Ref	Ref	mm
Hysteresis			
Load characteristics			
Switching voltage		200	V
Switching current		0.5	Amps
Carry current		1.0	Amps
Contact rating		10	Watts
Static contact resistance		150	mΩ
Dynamic contact resistance	200		mΩ
Breakdown voltage	2000		V
Operate time		0.4	msec
Release time		0.05	msec
Operate temp	-40	125	°C
Storage temp	-65	150	°C

Since this sensor requires some electrical circuitry, using a printed circuit board with plated thru solder holes guarantees reliable connections using an automated wave soldering system. Others have chosen welding technology which can guarantee a good connection, but can also damage the delicate hermetic seal of the reed switch with its high temperature point contact and its tough mechanical approach. This poses an even bigger problem in the field if a slight crack of the reed switch seal occurs during assembly, as it could take up to a year or more for enough gas and/or moisture to leak into the capsule to oxidize the contacts. Then if the brake fluid drops below acceptable limits the contacts would fail to close; therefore, not alerting the driver that a critical situation has developed. Figures 2 and 3 show the proper operating sequence.

Also, part of our design criteria is to build sufficient hysteresis into the operation of the sensor. This insures once the sensor activates, it will not go on and off with every sway of the vehicle or bump in the road.

Another critical element is the acknowledgement that during assembly problems can occur. Standex Electronics tests all sensors 100% for all operating conditions, but in addition tests for dynamic contact resistance (DCR). Essentially this test is a guard against the many faults that can occur during assembly. If the reed contacts have any internal contaminations; or the reed capsule has been stressed or a slight crack has occurred, this DCR will detect these conditions and reject the sensor. This testing is all carried out in an automated testing system that is independent of any operator, and rejected parts are automatically placed in a lock box. Standex's design for manufacturing approach provides a long reliable life in the field.

The header and sleeve shown in the dimensional diagram have several other potential options allowing different connectors to be used, as well as the ability to fit into several other types of brake fluid reservoirs.

Consider some of the below liquid level sensors for similar brake float sensor applications.

Find out more about our ability to propel your business with our products by visiting www.standexelectronics.com or by giving us a hello@standexelectronics.com today! One of our brilliant engineers or solution selling sales leaders will listen to you immediately.

Single Point Liquid Level Series

Series	Dimensions		Illustration
	mm	inches	
KSS-BV10113	W	17	
	H	44	
	L	58	
LS01	W	19	
	H	24	
	L	42	
LS02	W	19	
	H	24	
	L	75	
LS03	W	25	
	H	25	
	L	80	

**Consult the factory for more options not listed above.

About Standex Electronics

Standex Electronics is a worldwide market leader in the design, engineering, and manufacture of standard and custom electro-magnetic components, including magnetics products and reed switch-based solutions.

Our magnetics offerings include planar, current sense, and conventional low- and high-frequency transformers and inductors. Reed switch-based solutions include Meder, Kent, and KOFU brand reed switches, as well as a complete portfolio of reed relays, and a comprehensive array of fluid level, proximity, motion, water flow, HVAC condensate, hydraulic pressure differential, capacitive, conductive and inductive sensors.

We offer engineered product solutions for a broad range of product applications in the transportation, automotive, medical, test and measurement, military and aerospace, aviation, HVAC, appliance, security and safety, and general power and industrial markets.

Standex Electronics has a commitment to absolute customer satisfaction through a partner, solve, and deliver approach. With a global organization that offers sales support, engineering capabilities, and technical resources worldwide – we implement customer driven innovation that puts the customer first.

For more information on Standex Electronics, visit us on the web at standexelectronics.com.

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